Dart Aerospace Ltd. Monday, 4/23/2007 1:52:52 PM SPLIT-2 **Process Sheet** Kim Johnston User. : WEARPAD **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 31998 - 2 Job Number : 12712 Estimate Number : D35371 Part Number NIA P.O. Number : D3537 UNDER REVIEW Drawing Number S.O. No. : NIA : 4/23/2007 This Issue : N/A Project Number : NC PH 07.04.26 Prsht Rev. : & B : SMALL /MED FAB Drawing Revision First Issue Na Material Previous Run Each 100 Um. Qty: : 4/30/2007 Due Date Written By Checked & Approved By New Issue 07-02-14 JLM : Est Rev:A Comment Additional Product Job Number: Description: Machine Or Operation: Seq. #: 304/316 .063 Sheet M304S16GA 1.0 7.8750 sf(s) 0.0788 sf(s)/Unit Total: Comment: Qty.: M304S16GA .063" 304 SS SHEET 070426 Batch: M101873 FLOW WATER JET WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3537 Dwg Rev: B Prog Rev: B 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 THEY COME OFF MACHINE Comment: INSPECT PARTS AS SECOND CHECK 4.0 QC8 Comment: SECOND CHECK NC BRAKE BRAKE NO 5.0

Comment: NC BRAKE

1-Form as per Dwg D3537 on CNC brake using Jigs DT 8261 and DT 8326.

2-Identify as D3537-1

B 07/01/33

										711 0		
											18	
				120								
										-5"		
			7947									
							7.					
	20											
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						122						•
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Monday, 4/23/2007 1:52:52 PM User: Kim Johnston **Process Sheet** Drawing Name: WEARPAD Customer: CU-DAR001 Dart Helicopters Services Part Number: D35371 Job Number: 31998 Job Number: Description: Seq. #: Machine Or Operation: LARGE FABRICATION RESOURCE 1 LARGE FAB 1 6.0 Comment: LARGE FABRICATION RESOURCE 1 Description Qty m102936 2059B Hardcoat A/R 1-Weld as per Dwg D3537 using Jig DT 8210 2-Remove any weld that penetrated through Wearpadif necessary VISUAL WELDING INSPECTION 7.0 WEI DING INSPECTION Comment: VISUAL INSPECT WORK TO CURRENT STEP 8.0 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 9.0 M101601 Comment: POWDER COATING Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 INSPECT POWDER COAT/CHEMICAL CONVERS 10.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 11.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: |-- | FINAL INSPECTION/W/O RELEASE 12.0 Comment: FINAL INSPECTION/W/O RELEASE 1 0405C Job Completion

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Section 1 and 1 and 1 and 1	The Park Connection	4.161

DART AEROSPACE LTD	Work Order:	31998
Description: Wearpad	Part Number:	D3537-1
Inspection Dwg: D3537 Rev: A T3 Rt 07-0425		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	1	
X	First Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.250	+/-0.010	4.255	1		very	
3.500	+/-0.010	3.498	1		vern	
1.965	+/-0.010	1.967	V		vern	
2,795 2.715	+/-0.010	2.796	1		Vern	
3,624 3.465	+/-0.010	3.627	1/		Vern	
0.220 x 0. 380	+/-0.010	0.217×0.380	1		VerN	
0.380						
81				1		
Sec. 5						
1- 4			-			
6				-		

e de la constant	m. ml	Audited by:	Prototype Approval:	N/A	
Measured by: Date:	07 04 27	Date: 01/04/30	Date:	N/A	
Rev Date	Change	-11/	Revised by	Approved	



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